

Slip Thru June 5!

Work Order ID 119946

119946

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May-30-14 8:43:35 AM

Item ID: D4628-9 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Cover Plate
 Start Date: 5/30/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 5/30/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MLS Date: 14-05-30 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4628	A								
100		0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	cut as per drwg								
304.050"	DWG Rev: <u>A</u> Prog Rev: <u>A</u>								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

1 0 Jm14-06-4

1 0 Jm14-06-4

① 14-06-03 1 DAS
9 9-00

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 Item Name: Cover Plate
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 Required Date: 5/30/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14/6/4 (1)

MLJ 14-06-04

MF
14-6-4

Picklist Print

May-30-14 8:43:39 AM

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Work Order ID: 119946

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Parent Item: D4628-9

D4628-9

Parent Item Name: Cover Plate

Start Date: 5/30/14

Required Date: 5/30/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-03-30 VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S18GA		Purchased		No			sf	566.5100					
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M304S18GA

①

Jm14-06-4

304/316 .050 Sheet

Location

Loc Qty

Loc Code

MAT019

554.51

117188

3

117766

5

120604

5

122325

3

123155

3

124572

38

M126647

39.75

M128254

102.11

M128435

187.25

M128864

168.4

MAT020

12

124029

2

M126098

10

126647

